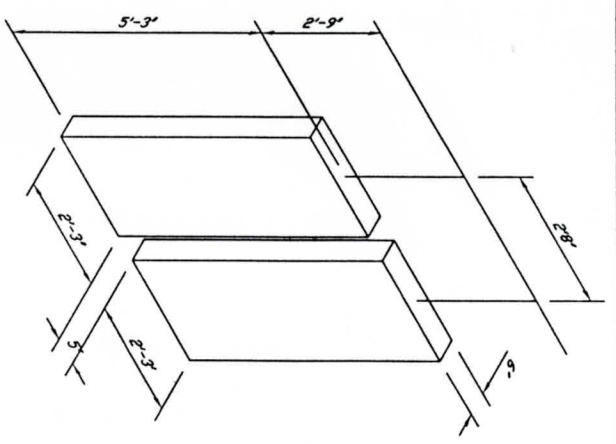
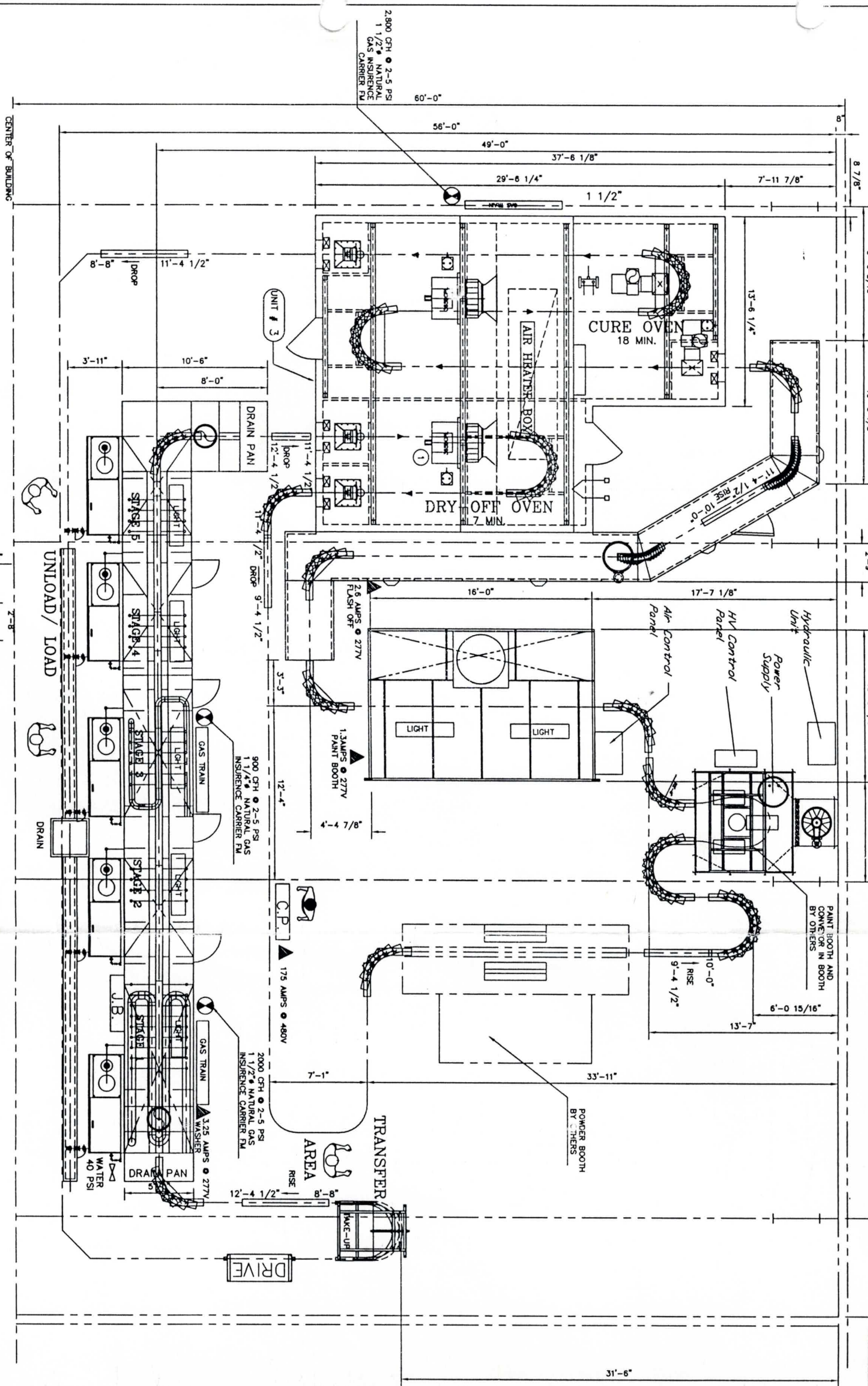
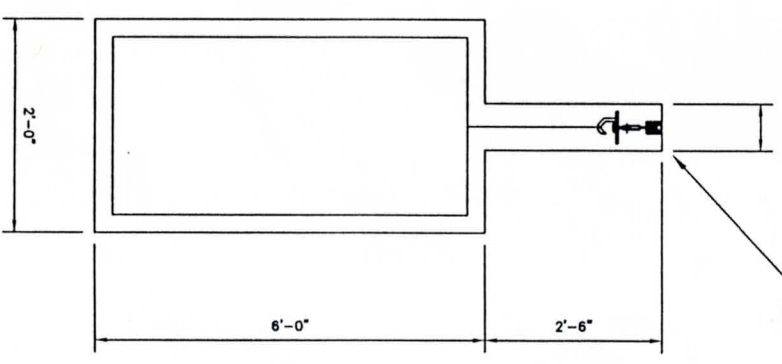




PART MAX. SIZE
NOTE: H-ATTACHMENTS 32" CENTER TO CENTER
8" TOP OF CONVEYOR



TYP. SILHOUETTE OPNG.

UNIT	QTY	DESCRIPTION	SERIAL NO.
1	1	5 STAGE WASHER	5158W298
2	1	ENCLOSED CONVEYOR	5158C298
3	1	COMBINATION OVEN	5158A298
4	1	IEC016107DF BOOTH	5158B298
5	1	FLASH OFF TUNNEL	5158G298

ITEM	QTY	DESCRIPTION
BILL OF MATERIAL		
FINISHING SYSTEM		
DESIGNED BY	S.B.S.	
APPROVED BY	S.B.S.	
LIBRANCH		
ORDERED BY		
DATE		
APPROVAL SHEET	DATE	SIGNATURE
	5/6/98	
SCALE	1/4" = 1' - 0"	
APPROVED BY		
		
The drawing, including any modifications, is the exclusive property of Sanyo Pacific America, Inc. and shall be kept confidential and not be released without the written consent of the owner. 5124 Kellenburger • Suite 10070 • Ft. Worth, TX 76118		
HUFFY BICYCLES		
FINISHING SYSTEM		
SYSTEM LAYOUT		
DATE	SCALE	SHEET OF
5/15/85		001
		8

GENERAL NOTES:

- 1) DESIGN LINE SPEED—2-6 FPM.
- 2) CONVEYOR—ENCLOSED TRACK CONVEYOR APPROX. 520' LONG
- 3) PRODUCT—BICYCLE FRAMES & FORKS
MAX. PART SIZE: 6" WIDE x 42" HIGH x 29" LONG
MAX. PART WEIGHT: 7 LBS.
- 4) UTILITIES—GAS: 5 PSI NATURAL GAS
ELECTRICAL: 480/3/60

NOTE:
ALL STACKS @ 8'-0" ABOVE ROOF LINE